

# STRUCTURE AND BRIDGE DIVISION

## INSTRUCTIONAL AND INFORMATIONAL MEMORANDUM

<b>GENERAL SUBJECT:</b> Bridge Maintenance and Repair	<b>NUMBER:</b> S&B-23.2
<b>SPECIFIC SUBJECT:</b> Welding and Splicing of Load Carrying Members	<b>DATE:</b> July, 2005
<b>DIRECTED TO:</b> District Structure and Bridge Engineers Residency Administrators	<b>SUPERCEDES:</b> BR-86-23.1
<b>SIGNATURE:</b>     	

The welding of steel bridge members or the splicing of steel bridge members shall be performed only when shown on approved repair plans or when approved by the District Structure and Bridge Engineer.

All welding shall be performed by a welder certified for the type of weld and the position of the weld as specified in the latest ANSI/AASHTO/AWS *Bridge Welding Code*.

CC: Chief Engineer  
Chief of Systems Operations  
Director of Virginia Transportation Research Council  
Division Administrators under the Chief Engineer  
Division Administrators under the Chief of Systems Operations  
District Administrators  
Federal Highway Administration  
Assistant State Structure and Bridge Engineers  
Structural Engineer Supervisors